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PBA/D089323PGB

2. Patent application number

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0306098.5

3. Full name, address and postcode of the or of each applicant (underline all surnames)

PLATFORM DIAGNOSTICS GROUP LIMITED
3 THE GREENS
TODMORDEN ROAD
BACUP
LANCASHIRE
OL13 9HJ

Patents ADP number (if you know it)

8589576001

If the applicant is a corporate body, give the country/state of its incorporation

UNITED KINGDOM

4. Title of the invention

SAMPLE TESTING DEVICE

5. Name of your agent (if you have one)

Marks & Clerk

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Sussex House
83-85 Mosley Street
Manchester
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Country	Priority application number (if you know it)	Date of filing (day/month/year)
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Number of earlier application	Date of filing (day/month/year)
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Claim(s)	3
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8

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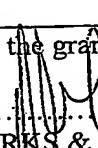
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SAMPLE TESTING DEVICE

The present invention relates to a sample testing device for testing for the presence of a component of interest (i.e. an analyte) in a liquid sample. The invention relates particularly, but by no means exclusively, to such a device for use in the home, doctor's surgery or clinic by unskilled users to allow for self-diagnosis of certain conditions, for example pregnancy.

Hand held devices for the detection of analytes in a sample of, for example, urine, are known. The use of such devices as home tests for pregnancy and fertility is now commonplace and a wide variety of test devices and kits are available commercially. Many of these devices rely on capillary action. Thus, the use of strip material (e.g. a membrane) along which a liquid sample will travel by capillary action in devices for the detection of analytes by specific binding assays, such as immunoassays, has previously been proposed. Generally, a liquid sample is applied to the strip material and permeates throughout the strip material to a region impregnated with a specific binding partner for the analyte under test. The analyte bound to the specific binding partner migrates further along the strip where it is immobilised at an indicator region impregnated with an immobilising agent specific for the analyte bound specific binding partner. The extent to which the analyte present in the sample becomes immobilised at the indicator region is determined by labelled reagents either incorporated in the strip or applied subsequently thereto. Generally, the presence of immobilised analyte at the indicator region provides a colour change at the indicator region and it is the detection of that colour change by the user that indicates the presence of the particular analyte in the sample. Such devices are widely used as home pregnancy and fertility tests.

A problem associated with known analyte assay devices is that there is scope for error associated with the reading of the colour change. Generally the specific binding partner for the analyte is labelled with a visible coloured label, for example latex particle impregnated with a dye. The indicator region of the test strip in a known device generally would contain an amount of an immobilising agent which stops the

analyte within the indicator zone so that the amount of label at the indicator zone builds up to give a visible colour change. The presence of this immobilising agent may provide a slight amount of colour to the indicator region and it is this colour that is intensified when a positive result is observed. For example, the strip at the indicator region may be pale blue. When the test has been used and the analyte has bound a labelled antibody, which is immobilised at the indicator region, the strip at the indicator region may be a darker blue. The colour change is not easily reproducible or accurately readable by eye, especially under varying light conditions

Furthermore, in tests which require reading a colour change by eye, a user of an analyte assay device may have a preferred outcome to the assay in mind when reading the assay results and this may cloud their interpretation of the colour change. For example, a user of a pregnancy test kit (such as based on an antigen/antibody binding reaction for the detection of hCG) which indicates pregnancy by an intensification of the colour at the indicator region may see an intensification in colour more readily if they wanted to be pregnant than if they did not want to be pregnant. This leads to error in determining the presence of the analyte and the condition which is associated with the presence of that analyte, in this case pregnancy.

Another factor can arise from the test continuing to run after the initial result is given. The test is optimised to give a result in a short time frame, 1-3 minutes. However the antibody-antigen binding reaction continues to occur as long as the test strip is wet and analyte can flow. Since every sample of female urine will contain a basal level of hCG, it is possible that over time sufficient colour can build up to be detectable

In order to overcome the above disadvantages, electrochemical detection has been proposed for pregnancy testing devices. Thus, for example, WO-A-00 00827 (Moorlodge Biotech Ventures Limited) discloses a device in which a specific binding partner for the analyte has a label which is directly or indirectly electrochemically detectable, the device further comprising an electrochemical detection arrangement. The electrochemically detectable label may, for example, be a P1 nuclease label, in

which case the carrier of the device also incorporates all of the substrates and enzymes, other than P1 nuclease, necessary to generate hydrogen peroxide in a reaction catalysed by P1 nuclease. The electrochemical detection arrangement serves to detect the presence (or otherwise) of hydrogen peroxide. The device of WO-A-00 00827 may incorporate a LED or LCD display device for illustrating the result of the test.

A further proposal using an electrochemical detection arrangement is disclosed in WO-A-0033063. The device of this WO specification comprises a substrate along which a liquid may travel by capillary action. Provided on the substrate is at least one pair of electrodes of dissimilar metal arranged such that liquid flowing along the substrate comes between the electrodes and causes a current to be generated for operating an electrochemical detection arrangement of the device. Once again, the result of the test may be displayed, for example, on a LCD display device.

A further assay device incorporating electronic, visually readable output means (e.g. an LCD) is disclosed in WO-A-9506240 (Metrika Laboratories, Inc.). This WO specification discloses a disposable self-contained, electronic assay device for use in determining the amount of one or more analytes in a body fluid such as blood or urine. The device comprises a card-like housing having a receiving region to which liquid sample is applied and a sample treatment region to which the sample passes. The sample treatment region is capable of producing a physical detectable change if the analyte is present in the sample (or present above a predetermined amount). The change may, for example, be a colour change. The device further comprises a detector, signal processing means and an electronic display device together with a power source for operating these three components. Any change at the sample treatment area (caused by the analyte) is sensed by the detector so that the signal processing means is able to determine the result of the test and provide a readout on the display device.

By way of further background to the present invention, reference is also made to WO-A-99 35497 (Bio-Diagnostics Limited) which discloses a device for testing liquids. The device specifically disclosed in WO-A-99 35497 is for identifying blood groups and comprises a co-operating plate and lid arrangement which together define a number of capillary channels, each having an upstream end into which blood to be tested is introduced and a downstream vent (to allow blood flow along the capillaries). The device incorporates three capillary channels which, part way along their lengths, are formed into one or other of the 'indicator letters' A, B or O (i.e. blood group designations). Upstream of the indicator letters, each capillary channel has an agglutination reagent system that will cause agglutination of blood which is of a type represented by the indicator letter of that channel. Thus, for example, the channel formed with 'A' as the 'indicator letter' incorporates an agglutination reagent system that will cause agglutination of blood type A (but not types B or O). There is a further capillary track (along which blood may travel) which does not include an agglutination system and which has a 'check mark' instead of an 'indicator letter'. Apart from the 'indicator letters' and the 'check mark' (all of which are initially colourless) the device otherwise has a red background.

To determine blood group type, a blood sample is introduced at the upstream ends of the capillary tracks. Blood should flow unhindered along the track associated with the 'check mark' which will then become coloured red as an indication that the device is functioning properly. This track can therefore be considered as a 'control track'.

Depending on the blood type of the sample under test, the blood will become agglutinated in one of the other three tracks but will flow along the other two. Thus, for example, if the blood group is of the type A then the blood will become agglutinated in the track having the 'A' as the 'indicator letter'. Blood in this track is therefore not able to reach the 'indicator letter'. In contrast, blood is able to flow fully along the other two tracks and fill the 'indicator letters' associated therewith.

Thus after the test has been conducted two of the 'indicator letters' as well as the 'check mark' will have become coloured red and will no longer be visible against the red background of the device. The remaining 'indicator letter' in the pathway in which blood has been agglutinated will however still remain clear and thus the blood type is determined.

According to the present invention there is provided a sample testing device for testing for the presence of a component of interest in a liquid sample, the device comprising:

- (a) at least one capillary pathway which has an upstream end and a downstream end and which incorporates a reagent system capable of causing agglutination with said component to be detected (the test capillary);
- (b) preferably, but optionally, at least one further capillary pathway having an upstream end and a downstream end (the control capillary)
- (c) a sampling region to which the liquid sample is applied and from which the sample is able to enter the upstream ends of the test capillary(s) and if present the control capillary(s);
- (d) a power source;
- (e) detection arrangements electrically associated with said power source for detecting the presence of liquid at a downstream region of said testing capillary(s) and if present the control capillary(s);
- (f) display means operated by said power source for indicating the result of the test; and
- (g) signal processing means associated with the power source, detection arrangement and display means for evaluating the result of the test and providing said result on the display means.

The device of the invention, which is preferably constructed as a hand-held device, is useful for the rapid analysis of samples (generally a liquid sample) to detect the presence (or otherwise) therein of a component of interest (also referred to herein as the analyte) and provide, on the display means, a read-out of the test result. As described more fully below, a particular embodiment of the invention is a pregnancy testing device which is capable of analysis for the presence (or otherwise) in urine of a hormone (e.g. human Chorionic Gonadotropin) which is associated with pregnancy. The invention is not however limited to pregnancy testing devices and many other analysis formats are possible.

Devices in accordance with the invention may be constructed as single use devices which may be employed for carrying out a single assay and then disposed of.

The or each capillary pathway is preferably in the form of a capillary tube. It is however also possible for the capillary pathways to be formed in a chromatographic or other membrane, e.g. of nitrocellulose. Further possibility is for the or each capillary pathway to be formed of porous or fibre material (e.g. the pathway is formed in a hollow fibre).

The device of the invention incorporates one or more capillary pathways each of which is associated with a detection arrangement for detecting the presence (or otherwise) of liquid at a downstream region of the respective pathway. One of these pathways, i.e. that designated as (a) above, is a 'testing' pathway and the other, i.e. that designated as (b) above (if present) is a 'control' pathway. The control pathway if present is such that liquid introduced into the upstream end thereof is capable of flowing, under capillary action, at least as far as the detection arrangement associated with that pathway. This provides a signal to the signal processing means confirming that liquid has travelled to the required extent along the control pathway. This, in effect, confirms that the device is functioning normally. The 'testing pathway' is also such that liquid sample introduced into its upstream end is (at least initially) capable of flowing by capillary action along the 'testing pathway'. However the testing

pathway incorporates a reagent system which is capable of causing agglutination with the analyte either (depending on the intended sensitivity of the device) if the analyte is present or present in an amount above a predetermined value. If the appropriate condition is met then the agglutination will either stop the flow along the testing pathway so that liquid does not reach the associated detection arrangement or will cause the flow to be slowed down such that liquid does not reach the detection arrangement by a predetermined time interval in which the test procedure is to be completed.

In use of the device, the liquid sample to be tested is applied to the sampling region from which it enters the upstream ends of both pathways. The sampling region may for example include an absorbent pad to which the liquid sample is applied and from which it enters the capillary pathways. Alternatively, the sampling region may be a reservoir, with a one-way valve, designed so that liquid can enter from the outside, but cannot exit by the same route. Alternatively, the sample can be applied using a pipette or similar application device.

The question as to whether or not the liquid sample introduced into the upstream end of the testing pathway is able to reach the detection arrangement associated with that pathway (or reach that arrangement within a predetermined time) depends on whether or not agglutination has occurred along that pathway (i.e. on whether or not the sample under test contains the analyte or at least in an amount above a predetermined value). The result of the test is determined by the signal processing means based on the inputs it has received from the detection arrangements associated with the capillary pathways. In the example of the single test pathway if the liquid has reached the detection arrangement, before a specified time, then the result of the test will be determined as 'negative' (i.e. the analyte is not present in the sample or is not present above a predetermined amount, as appropriate) and an appropriate message can be shown on the display device. In the example of a device incorporating both testing and control pathways, if the liquid has reached the detection arrangement associated with both the control and testing pathways then the result of the test will be determined as 'negative' (i.e. the analyte is not present in the

sample or is not present above a predetermined amount, as appropriate) and an appropriate message can be shown on the display device. Alternatively if liquid has not reached the detection arrangement associated with the testing pathway within a specified time or at all, then the result of the test is 'positive' and once again an appropriate message is displayed (if liquid did not reach the detection arrangement associated with the control pathway then a message such as Test Void would be displayed).

The agglutination system will be selected depending on the component to be detected in the sample. The agglutination system may however comprise a binding partner (for example, in certain cases, an antibody) for the component. The agglutination system most preferably comprises particles (e.g. latex beads having a size of 300 nm to 10 μm , depending upon the size and concentration of the target analyte - in the case of hCG particle sizes of 1 - 10 μm , eg 3 to 5 μm are preferred) on which the binding partners are immobilised. Alternatively or additionally binding partners may be immobilised on the walls of the capillary.

For agglutination to occur each molecule of analyte must be capable of binding two or more particles. In the case where the analyte is hCG, the particles may be provided with binding partners specific for the two chains on the hCG molecule (i.e. one against the alpha chain and one against the beta chain. The purpose of a dual epitope system is spatially to separate the binding events so that they are in different parts of the analyte molecule. This gives greater reliability of forming an agglutination complex in low analyte numbers.

The agglutination system utilises two physical principles to slow the flow rate and block the capillary pathway. In the optimal design, the agglutination reaction occurs rapidly and a plug is formed, which creates a dam, blocking flow of liquid. Alternatively, the agglutination complexes form a drag on the flow of the liquid and act as a counter force to the forward draw of capillary pressure. When the draw equals the forward force, the liquid front runs out of energy and flow stops. The choice of mechanism will depend upon the kinetics of the binding reaction and the speed of

forming the agglutination complex, although in practice a combination of both effects can be anticipated. The development of the agglutination system is assisted by depositing the particle-binding partner complex in the early part of the test track. In the embodiments mentioned below in which the test track has four 180° bends (presenting five parallel sections), the particle-binding partner complex will be laid in the first and second sections, allowing agglutination to build up as the liquid passes through them.

Another approach is to form a dam, which impedes liquid flow, but is soluble in a defined time in an aqueous environment, to allow the agglutination complex to maximise, before flow could occur. A physical barrier constructed of approximately 25% carboxymethyl cellulose offers the correct time delay.

The formation of the agglutination complex can be further enhanced by inclusion of constructs to form the backbone of a 3 dimensional lattice. One example would be poly-lysine chains, with specific binding partners attached, so that hundreds of particles could be bound to one rigid structure.

Alternatively, for assays that require blockage for a low number of small target analytes, pre-agglutinated complexes can be laid down in the pathways, such that they are capable of free flowing, but in the presence of a low number of binding events, form sufficient aggregations to block or slow the flow.

Where it is important to localise the agglutination event, the binding partner can be bound on the to surface of the capillary pathway, either as individual molecules, or as complexes, such as the poly-lysines structure with the binding partners attached. This will encourage or force the localised binding of the particle-binding partner-analyte complex in a precise location. The optimal position is likely to be at the beginning of the final lane of the capillary pathway, so that there has been time for the agglutination reaction to build into the largest complex before reaching the localised binding site.

The agglutination reagent system will generally be specific for the analyte to be determined. A wide range of agglutination reagent systems are however known to those skilled in the art and individual sampling devices may readily be constructed for a correspondingly wide range of analytes. A device in accordance with the invention may for example be constructed for detecting a specific peptide hormone in a liquid sample. Alternatively a device may be constructed for determining a particular bacteria or virus as the analyte. For all of these possibilities, the agglutination reagent system may comprise an antibody (or antibodies) for the analyte. It is possible, for example, for the device to include a reagent system comprising two different 'types' of antibody, one of which recognises a first epitope on the analyte and the other of which recognises a second epitope. A portion of the antibodies may be immobilised on latex beads and the remainder may be immobilised on the inner walls of the capillary of the test pathway.

Thus, devices in accordance with the invention may be constructed for a wide range of liquid samples, e.g. of biological or environmental origin.

A particularly preferred construct of device in accordance with the invention is a pregnancy testing device which analyses for the presence of hCG in urine. In such a device, the agglutination reagent system will comprise anti-hCG antibody.

The length of the capillary pathways between their inlet ends and the detection arrangement will typically be in the range of 50 – 350 mm. The precise length will be determined by a number of factors, including, size of analyte, number of analyte molecules and speed required to read result. The pathways may be linear but to reduce the overall length of the device can turn through angles part way along their length. One form of the device envisages 180° angles so that a 350 mm capillary pathway has four 180° bends, presenting 5 lanes in a width of 6 mm and a length of 70 mm.

The testing pathway may incorporate partial obstructions along its length, e.g. weirs as disclosed in WO-A-9935497. Such obstructions can further assist in slowing

flow rate, or blockage by a combination of forming a partial dam and by altering the force of the capillary action in the pathway.

Conveniently the capillary pathways are formed by a co-operating plate and lid. Open-topped passage ways may be formed in the plate and the lid then applied so as to form the actual capillary pathway. The plate (with its open-top channels) may be produced by a moulding operation which can form the partial obstructions for the channels. Additionally the agglutination system may be incorporated into the channel forming the test pathway before the lid is applied. The plate and lid may be formed of a hydrophilic plastic or a hydrophobic plastic which has been associated with hydrophilic elements to enhance capillary action. A surface treatment of the hydrophilic plastic is one option. Alternatively use of a hydrophilic lid is a preferred solution.

The device incorporates signal processing means that are operatively linked to the display device and the liquid detection arrangements associated with the capillary pathway(s). These detection means may for example comprise pairs of electrodes, each such pair being within (or being associated with) each or any of the capillary pathways at or towards the downstream end thereof. For the purposes of detecting liquid, a potential difference is applied across the electrodes of each pair. Liquid that has reached any one pair of electrodes will allow a current to flow across that pair of electrodes and this will be detected by the signal processing means for the purposes of evaluating the result of the test.

A detection arrangement comprised of such electrodes is particularly suitable where the liquid is conductive *per se* of the liquid is not conductive then (solid) electrolyte may be deposited in the capillary pathway(s) upstream of the detection electrodes so that (with the dissolved electrolyte) the liquid has become conductive by the time it reaches the electrodes.

Alternatively the detector may be an optical detector. For example, the detector may comprise a reflectometer. For the purposes of optical detection, a dye or

dyed particles may be laid down in the capillary pathway(s) upstream of the detector. Liquid passing through that portion of the pathway(s) having the dye or dyed particles becomes coloured for the purpose of optical detection.

The signal processing means may incorporate a timer that is activated at the start of the test. In this case, the test is conducted for a predetermined period of time to determine whether or not the liquid reaches the detection arrangements associated with the testing pathway within that time. This caters for the possibility that, for a 'positive' test, the agglutination reagent system does not completely stop liquid flow but prevents it reaching the detection arrangement (associated with the testing pathway within a predetermined time). Alternatively the timing may be activated at a point part way along the track, e.g. half way along the capillary track.

Most preferably the power source is one that is activated by application, to the device, of the liquid to be analysed. It is particularly preferred that the sampling region is associated with electrodes of dissimilar metals which are such that when the liquid is applied to the device a current is generated. Metal arrays of Zinc and Silver:Silver chloride can generate voltages of 1.5 Volts and currents of 10 mAmps using a) saline solution and b) urine samples. At the present state of technology, the signal processing means could be an Integrated Circuit (IC) or an Application Specific Integrated Circuit (ASIC). ICs or ASICs driven at higher voltages can be manufactured at lower cost prices in the current market. The additional voltage can be achieved by presenting a number of electrodes of dissimilar metal in series, ensuring that each electrode pair in the series is separated by an aqueous impervious barrier.

Conveniently the electrodes of one of the metals alternate with the electrodes of the other (dissimilar) metal. Thus, for example, the electrodes may be in the form of 'combs' where the teeth are inter-digitated. Conveniently such electrodes are provided beneath an absorbent pad at the sampling region.

Alternatively the power source may be a conventional battery (e.g. an alkaline battery) or a solar cell. In this embodiment, the interaction of the user in using the test

would automatically activate the powering of the device. This may comprise pairs of electrodes, each such pair being within or underneath an absorbent pad so that wetting the pad with the application of the sample completes a circuit, powering the device. An alternative would be an action by the use, such as opening the test, or removing an external cap, physically removing a barrier to conductivity.

The invention will be further described, by way of example only, with reference to the accompanying drawings, in which:

Fig. 1 schematically illustrates an embodiment of pregnancy testing device in accordance with the invention;

Fig. 2 illustrates to a much enlarged scale a portion of the testing pathway of the device in Fig. 1; and

Fig. 3 is an exploded perspective view of a particular construction of device in accordance with the invention.

Fig 1 schematically illustrates the principle of operation of a pregnancy testing device 1 for determining the presence or otherwise of hCG (human Chorionic Gonadotropin) in urine. The illustrated device 1 has two capillary pathways 2 and 3 associated at their upstream ends with an absorbent pad 4 and at their downstream ends with pairs of detection electrodes 5 and 6 respectively. Additional features of the illustrated device 1 are a logic circuit (chip) 7 which controls an Display device (e.g. LCD) device 8, both the chip 7 and LCD device being associated with a power source 9. Each pair of electrodes 5 and 6 is associated with the chip 7 for the purpose to be described.

Capillary pathway 2 is referred to as the 'control track' and capillary pathway 3 as the 'test track'.

Provided in test track 3 already mentioned in detail above is an agglutination reagent system comprised of latex beads 10 (see Fig. 2), e.g. having a diameter of 3-5 μm on which anti-hCG antibody is immobilised. Additionally provided in the test track 3 downstream of the beads 10 is anti-hCG antibody immobilised on the inner walls of the test track 3.

There is no agglutination reagent system in control track 2.

An additional feature of the test track 3 is a weir 11, the purpose of which again will be described later.

As described above, each pair of electrodes 5 and 6 is associated with the logic circuit 7. The pairs of electrodes 5 and 6 serve, in effect, to detect the presence or otherwise (as represented by boxes 12 and 13) of liquid towards the downstream end of the capillary pathway 2 or 3 as appropriate. More particularly, a potential difference is applied across each of the electrode pairs 5 and 6. The presence of urine between the electrodes of electrode pair 5 will mean that a current can pass between the electrodes 5 and be detected by the logic circuit 7. Similarly the logic circuit 7 is able to detect the presence of liquid (urine) at the downstream ends of capillary pathway 3.

The illustrated power source 9 may be a 'permanent source' e.g. a battery. Alternatively it may be a solar cell which generated power only when the device is removed from, say, a light opaque housing. A further possibility, which is preferred in accordance with the invention, is that the power source 9 comprises dissimilar metals arranged to generate a current by virtue of the presence of urine on the pad 4. However whatever the nature of the power source 9, the operation of the illustrated device 1 is the same.

More particularly, to perform a pregnancy test, the pad 4 is initially wetted with urine. As a result, urine is able to flow along both the control track 2 and test track 3.

Given that the device is working normally then urine will flow along control track 2 so as to reach the electrode pair 5. The presence of the urine between the electrodes 5 is detected by the logic circuit 7. This confirms that the device is working normally. If for any reason liquid does not reach the electrode pair 5 then this is an indication that the device is not functioning properly and an appropriate warning may be displayed on the LCD device.

A urine sample from a pregnant woman will contain hCG represented in Fig. 2 by the solid black dot referenced as 13. This will bind both to the antibodies on the wall of the pathway 3 and to the antibodies on the latex beads 10. Additionally beads will agglomerate together by virtue of the hCG binding to antibodies on different beads. Alternatively the hCG may cause the beads to become immobilised on the inner wall of test track 3 (see Fig 2).

It will thus be appreciated that, with urine from a pregnant woman, the beads 10 become immobilised on the inner walls of the test track 3 and/or agglomerate together. Agglomerates of beads may travel along the test track 3 but eventually meet the weir 11 which provides a constriction across the track. Agglomerates of beads will be held in this constrictions and, in effect, act as a dam to prevent or at least hinder urine originally taken into the upstream end of test track 3 reaching the electrode pair 6.

It will of course be appreciated that if the urine sample is from a woman who is not pregnant then the above described agglomeration of the beads does not occur so that the urine is able to reach the electrode pair 6.

The logic circuit 7 detects whether liquid has reached one, other or both of electrode pairs 5 and 6 and provides a display on the LCD device in associated with the 'pattern' of liquid detected (or not detected) at the electrode pairs 5 and 6. The possibilities for all such 'patterns' are summarised in the following table where 'YES'

indicates that liquid has been detected and 'NO' indicates that liquid has not been detected.

ELECTRODE PAIR 5	YES	YES	NO	NO
ELECTRODE PAIR 6	YES	NO	NO	YES
RESULT	NOT PREGNANT	PREGNANT	DEVICE MALFUNCTION	DEVICE MALFUNCTION

It will be appreciated that an appropriate message is then displayed on the LCD device 8.

Reference is now made to Fig 3 which illustrates a practical embodiment of pregnancy testing device 100 in accordance with the invention.

The device 100 comprises upper and lower elongate casing components 101 and 102 respectively which, in the assembled device, are securely clipped or sealed together.

In use, the device 100 is held at its right hand end (as viewed in Fig 3) at which the casing components are provided with dimples affording 103 finger-grip formations. At the end of the device remote from the dimples 103, the upper casing component 101 is provided with an elongate aperture 104 (extending transversely to the length of the upper casing component 101) providing a sampling window. Intermediate the aperture 104 and the dimples 103 but nearer the latter is a further rectangular aperture 105, the purpose of which will be described below.

Within the assembled device 100 is a strip of Printed Circuit Board (PCB) 106 which extends along almost the entire length of the device. At its end below the aperture 104, the PCB 106 is printed with two 'combs' 108 and 109 of dissimilar

metals. The teeth of one comb 108 are inter-digitated with the teeth of the other comb 109. In other words the teeth of comb 108 alternate with those of comb 109 (see appropriate view). The combs 108 and 109 together provide a power electrode array.

Electrical tracks 110 and 111 (not shown in full) connect the combs 108 and 109 to a logic circuit 112 and also to the LCD device 113 which (in the assembled device) is visible through aperture 105.

Although not shown in the drawing, there may be an arrangement of cones 108 and 109 on each side of the PCB 106, the two arrangements being multiplexed together.

An absorbent pad 114 is provided and (in the assembled device) sits on the combs 108 and 109 with its upper face being partially exposed in the aperture 104.

Also formed in the PCB 106, two electrically conducting tracks 117 but are not directly connected together. These tracks in effect correspond with one of the electrode pairs 5 and 6 described above with reference to Fig 1 and are connected at their other ends to the logic circuit 112. Similarly a pair of tracks 118 extends, at one of their ends but are not directly connected at these ends and run at their other ends to the logic circuit 112. The electrode pairs 117 and 118 are positioned on the PCB such that they sit directly underneath holes in the capillary pathways 120 and 121. Each of these electrode pairs 117 and 118 may be covered with an absorbent fibrous material to facilitate transfer from liquid from 120 and 120 to 117 and 118.

Further provided within the device is a generally rectangular plate 119 formed on its upper surface with two channels 120 and 121. The plate 119 locates in the device (by means of studs) such that one of its width wise edges abuts against the absorbent pad 114. Each channel 120 and 121 extends from (and opens out at) the width wise edge of the plate 119 abutting the pad towards the opposite end of the plate before turning back through 180° and subsequently turning through 90° to open out at a longitudinal edge of the plate.

Apertures (not shown) are provided in the 'floor' of each channel 120 and 121 where it turns through 90° to reach the longitudinal edge of the plate. With the plate located in position in the PCB board the aforementioned apertures locate one above each of the electrode pairs 117 and 118..

The plate 119 is associated with a lid 123 which cooperates with the plate to form capillary pathways from the channels 120 and 121.

One of the pathways is a control pathway and thus corresponds, in principle, exactly with the control track 2 described above with reference to Fig 1. The other capillary pathway is a test track and therefore corresponds in principle with test track 3 described above with reference to Fig 1. Each lane may incorporate two weirs positioned equidistant from each other and from the ends of the respective lane.

In use of the device 100, urine to be tested is applied to the absorbent pad via the aperture 104. As the pad wets, the urine comes into contact with the interdigitated combs 108 and 109 so that a current is generated. This current serves to operate the logic circuit 112 and, in effect, switches the device 'on'. Additionally, liquid from the pad enters the upstream ends of the two capillary pathways. Given that the device is working properly then urine passes along the control pathway 120 until it reaches the aperture in the track at , at which point at least a portion of the urine from the control pathway 'drops' onto the pcb. The presence of urine on the pcb is detected by the logic circuit in view of the fact that a current can now pass between the electrode pair at 117. As previously mentioned an absorbent material placed over the electrodes at 117 will facilitate liquid transfer.

If the sample being analysed contains the analyte (or contains the analyte in an amount above a predetermined value) then agglutination will occur in accordance with the principles described more fully above. As such, the liquid sample does not reach the aperture in track 121 so no current passes between the electrodes 118. As a result, the test is determined as negative. Conversely if the analyte is not present (or

is present below a predetermined value) then liquid will pass fully along pathway 121 and 'drop' onto the pcb at 118 where it is detected.

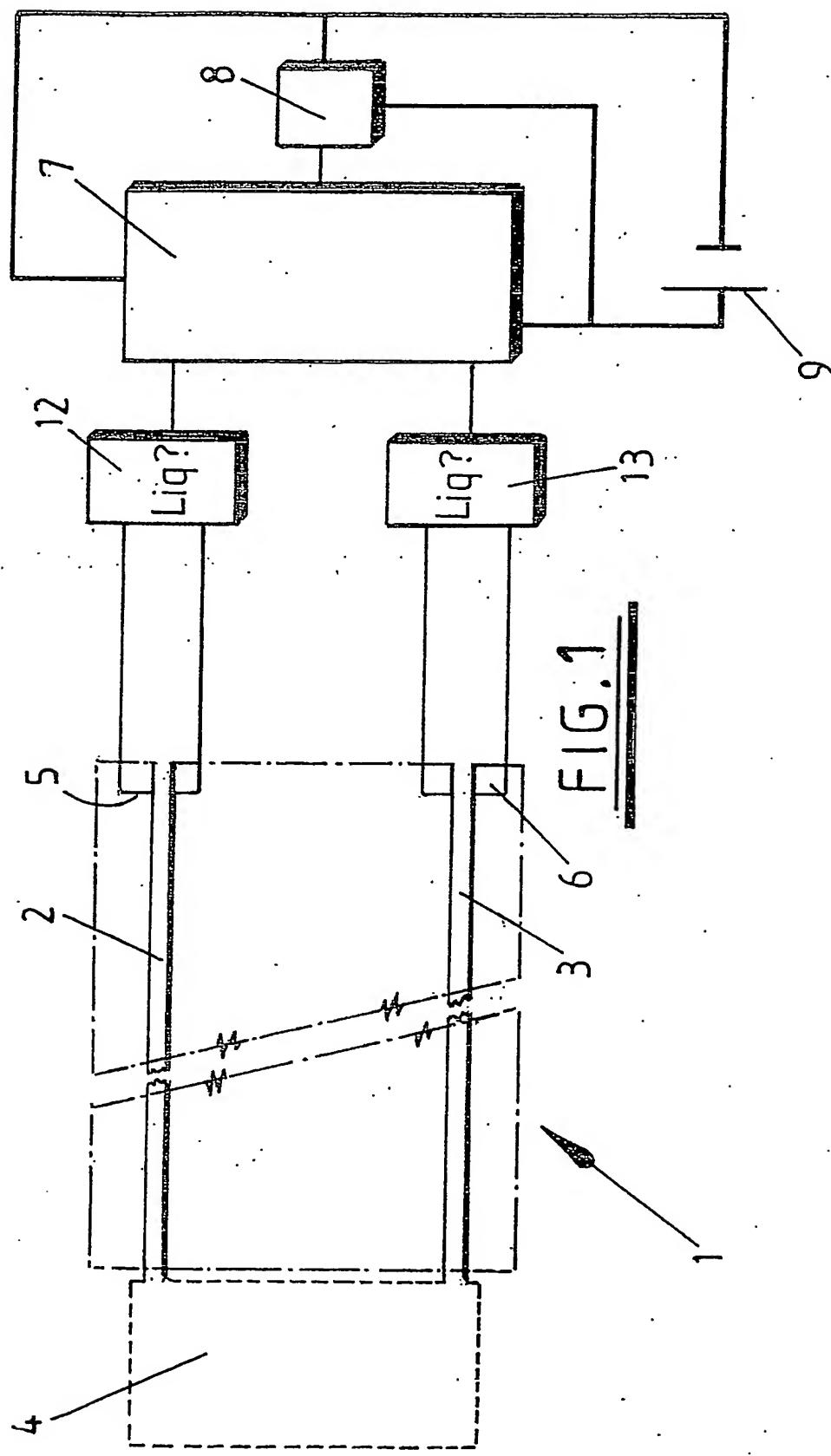
If a modification of the above described embodiment, the absorbent pad 114 may be replaced by an enclosed liquid-holding reservoir associated with a one-way valve in the upper casing. Liquid sample to be analysed may be passed through the one way valve into the reservoir from which it then passes into the capillary tracks.

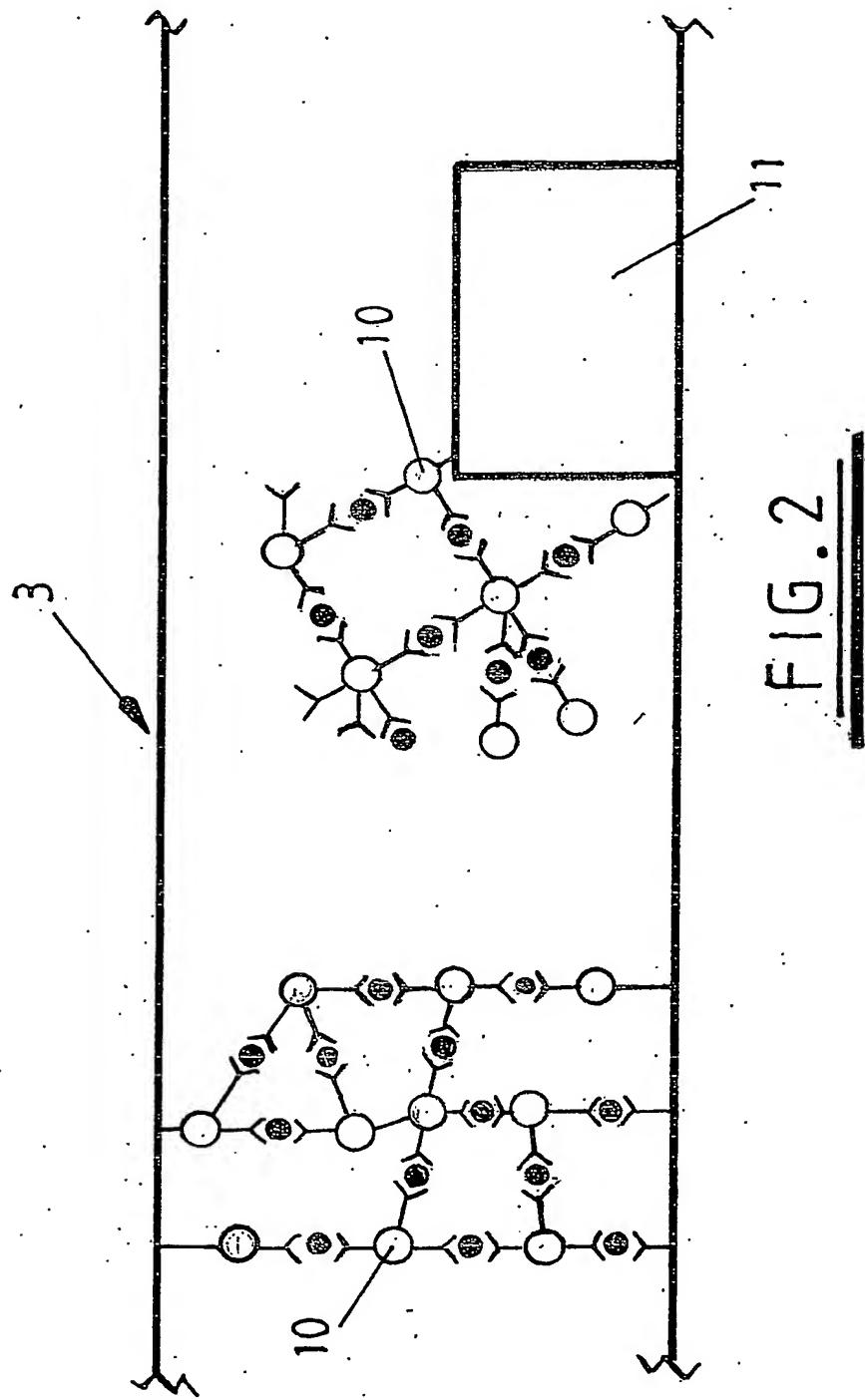
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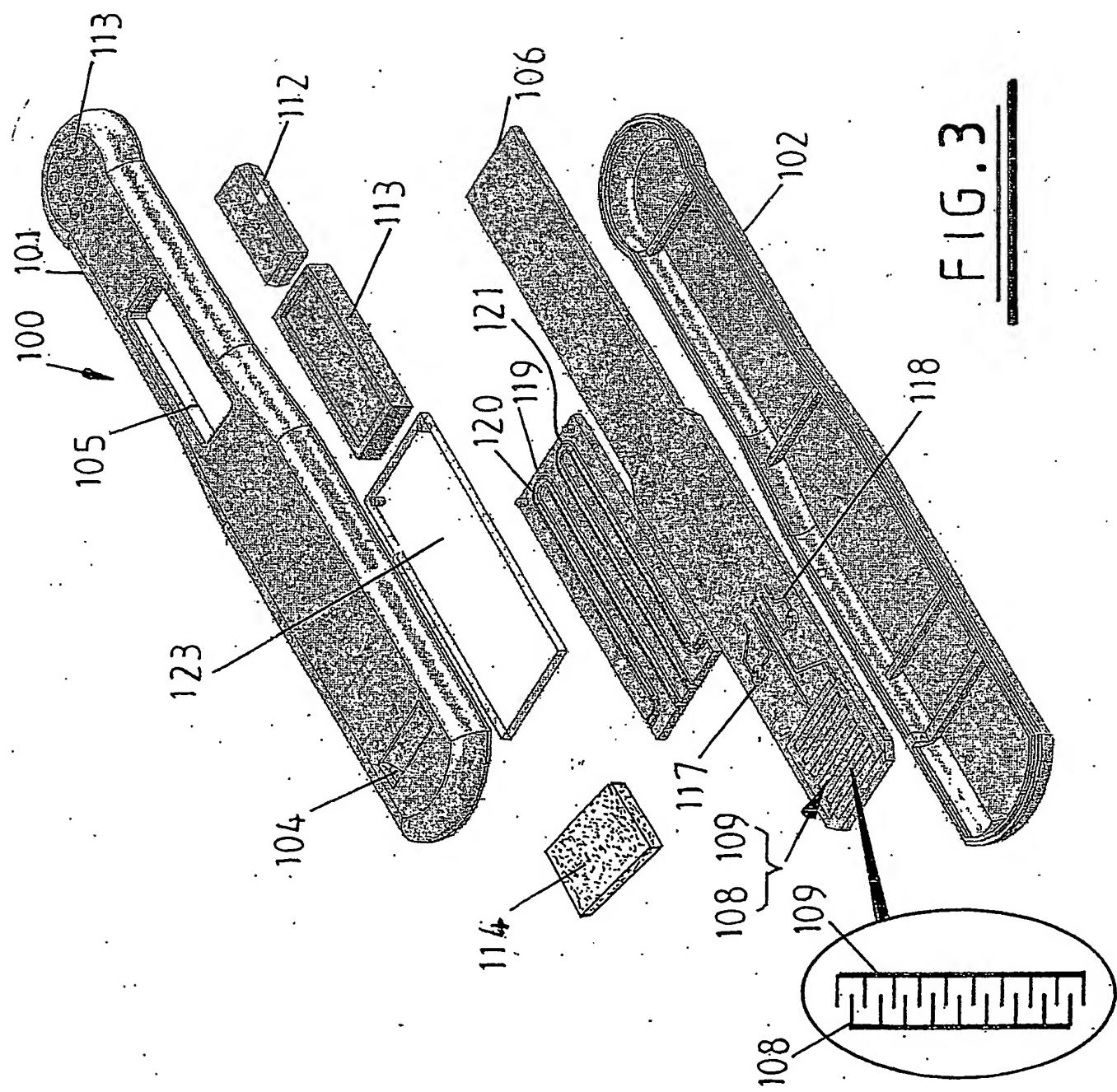
1. A sample testing device for testing for the presence of a component of interest in a liquid sample, the device comprising:
 - (a) at least one capillary pathway which has an upstream end and a downstream end and which incorporates a reagent system capable of causing agglutination with said component to be detected (the test capillary);
 - (b) preferably, but optionally, at least one capillary pathway having an upstream end and a downstream end (the control capillary)
 - (c) a sampling region to which the liquid sample is applied and from which the sample is able to enter the upstream ends of the test capillary(s) and if present the control capillary(s);
 - (d) a power source;
 - (e) detection arrangements electrically associated with said power source for detecting the presence of liquid at a downstream region of said testing capillary(s) and if present the control capillary(s);
 - (f) display means operated by said power source for indicating the result of the test; and
 - (g) signal processing means associated with the power source, detection arrangement and display means for evaluating the result of the test and providing said result on the display means.
2. A device as claimed in claim 1, wherein the power source comprises electrodes of dissimilar metals provided at the sampling region of the device, said electrodes being adapted to generate a current when liquid sample is applied to said region.

3. A device as claimed in claim 2, wherein the electrodes of the dissimilar metals alternate with each other.
4. A device as claimed in any one of claims 1 to 3, wherein the signal processing means incorporates a timing arrangement which is initiated by the liquid sample to the sampling region and wherein detection for the presence of liquid at the downstream regions of the testing pathway and control pathway (if present) is effected within a predetermined time as governed by the timing arrangement.
5. A device as claimed in any one of claims 1 to 4, wherein the reagent binding system comprises beads on which is immobilised a binding partner for said component.
6. A device as claimed in claim 5, wherein the binding partner is an antibody.
7. A device as claimed in any one of claims 1 to 6, wherein the agglutination reagent system comprises a binding partner for said component immobilised on the walls of the testing capillary pathway.
8. A device as claimed in claim 7, wherein the binding partner immobilised on the wall of the testing capillary pathway is an antibody.
9. A device as claimed in any one of claims 1 to 8, wherein the agglutination reagent system is capable of causing agglutination in the presence of hCG.
10. A device as claimed in any one of claims 1 to 9, wherein the or each testing capillary pathway is formed by a co-operating plate and lid arrangement, said plate being formed with channels which become capillary pathways on location of the lid.

11. A device as claimed in claim 10, wherein downstream regions of the or each capillary pathways have apertures and the or each detection arrangement is provided beneath a said aperture.
12. A device as claimed in any one of claims 1 to 11 wherein the or each capillary pathway is a capillary tube.
13. A device as claimed in any one of claims 1 to 9 wherein the or each capillary pathway is formed in a chromatographic or other membrane.
14. A device as claimed in any one of claims 1 to 9 wherein the or each capillary pathway is formed of porous or fibre material.
15. A device as claimed in any one of claims 1 to 14, wherein the or each detection arrangement comprises a pair of electrodes across which a potential difference may be applied.







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